2D Digital Radiography

3D Computed Tomography

Inspection Services Laboratories

4nsi.com  xrayinspectionservice.com
North Star Imaging was founded in 1986 by Ken Ness as a Non-destructive Testing (NDT) equipment representative and accessory supplier based in the St. Paul, MN area. The firm specialized in industrial X-ray testing. NSI served the upper Midwestern states of Minnesota, North Dakota, South Dakota, Wisconsin and Iowa.

In 1991, North Star Imaging manufactured their first Digital Radiography system. Throughout the 1990's, NSI continued to expand their equipment representative and accessory supplier business across the USA. In 2002, NSI manufactured their first Computed Tomography system.

In 2004, NSI outgrew their St. Paul, MN site and moved into a brand new facility in Rogers, MN. In 2006, the company formed their Inspection Services Group (ISG), which provides need based consulting services for anyone needing X-ray and/or Computed Tomography scanning. The company’s X-ray and Computed Tomography systems and services business continued to flourish and in 2009 they expanded their Rogers complex by 33% to keep up with demand.

In late 2010, North Star Imaging, Inc. was acquired by Illinois Tool Works (ITW) and became part of ITW’s Test and Measurement segment. ITW is a leading diversified manufacturing company with over 100 years of history and over 800 individual business units.

In 2012, with demand continuing to increase both nationally and internationally, North Star Imaging nearly doubled the square footage of their facility in Rogers, MN. The same year, NSI added a physical location in Paris, France.

In 2013, North Star Imaging, Inc. was awarded with ISO 9001:2008 certification as a result of significant changes and improvements to their Quality System to increase efficiency, reduce errors and enrich customer satisfaction.
Truly a Global Company

Today, North Star Imaging is one of the leading manufacturers of 2D Digital Radiography and 3D Computed Tomography systems in the World. Additionally, each worldwide location houses state of the art equipment for demonstration and need based X-ray/CT Inspection Services. No matter your location, NSI has local employees ready to help evaluate your needs, explain the technology and provide thorough training upon installation. Furthermore, each NSI location employs dedicated service personnel, so local help is never more than a phone call away.
What is Digital Radiography?

Digital Radiography, or DR for short, is a 2D X-ray inspection method using a digital X-ray detector in place of X-ray film. DR allows for real-time X-ray inspection of your part or object - no more waiting for film to process! You can make scan adjustments on the fly and also apply digital image enhancements quickly and easily – saving you time.

Digital Radiography detectors are designed to be used time after time, helping to eliminate the cost of consumables – saving you money.

North Star Imaging’s Digital Radiography systems are designed to make your business and your team as efficient as possible. Programmed and repeatable inspection sequences, easy to use software and superior image quality lets you focus more monitoring your product quality while also increasing throughput.

We offer DR Training
4nsi.com/training
What is Digital Radiography?
What is Computed Tomography

3D Computed Tomography (CT) is a nondestructive scanning technology that allows you to view and inspect the external and internal structures of an object in 3D space. Computed Tomography works by taking hundreds or thousands of 2D Digital Radiography projections around a 360 degree rotation of an object. Proprietary algorithms are then used to reconstruct the 2D projections into a 3D CT volume, which will allow you to view and slice the part at any angle.

3D CT virtually eliminates interpretation errors and opens the door to many capabilities that are not available with any other technology.

CT capabilities include:

• Internal and external measurements
• 3D CAD comparisons
• Void analysis
• Surface reconstructions for reverse engineering
• Finite Element Analysis
• And much more

North Star Imaging Computed Tomography systems are the easiest to use in the industry. NSI’s efX-CT software uses five simple steps to guide you through the CT scanning process and have you inspecting your product in no time – increasing your quality and efficiency.
What is Computed Tomography
Applications & Markets

Castings

Aerospace

Electronics

Museum
The uses of Digital Radiography and Computed Tomography are very diverse. There are few limits on what we can scan and what we can see; we’re working every day to push those limits.
The ImagiX is North Star Imaging’s most compact system. The system can be configured as a desktop unit or a freestanding system. The generous scanning envelope can handle products up to 5” (12cm) in size making it a great choice for laboratories, small electronics and R&D applications.
The X25 is quite possibly the most conveniently sized system on the market. The system offers all of the same creature features as the larger systems while still maintaining the ability to fit through a standard interior door. The X25 is well suited for small to medium sized objects as well as submicron inspection.

SYSTEM CAPABILITIES
- Ideal for submicron X-ray and CT applications
- X-ray Energies from 10kV-160kV
- Geometric Magnification: Up to 4000x
- Overall Maximum System Resolution: 0.5 micron
- 6” (15cm) diameter x 9” (22cm) tall nominal part envelope

CT SOFTWARE
- Comprehensive acquisition, processing and archival program with user-friendly interface
- High performance image processing and measurement functions
- Non-proprietary multiple image format output/input. DICONDE compliant
- Automated program functions for fast analysis
- Multiple window interface for display of raw image, processed image, density data, etc.
- Computed Tomography acquisition module
- Optional 3D Computed Tomography calibration, reconstruction and visualization
- Optional 4D Computed Tomography

X-RAY SOURCE
- Voltage Range: 10kV-160kV
- Minimum Focal Spot Size: 0.5 micron
- X-ray Tube Types: Nano-focus, Micro-focus, Open or Sealed, Transmission

X-RAY DETECTOR
- Digital X-ray Detector Types: Flat Panel (DDA)
- Grade Options: Standard or CT Premium, 14bit or 16bit
- Detector Size: Up to 9” x 11” (22cm x 27cm)
- Characterized to ASTM E2597 Standard

MANIPULATOR
- Maximum Sample Weight: 25lbs (11kg)
- Scan Travel (customization available): Vertical = 9” (22cm), Horizontal = 6” (15cm), Z axis (source to detector) = 39.5” (100cm), Rotation = 360° continuous (*Exact measurements vary depending on tube, detector and optional configurations)
- Part Manipulation Control:
  » All drives variable speed joystick controlled
  » Each axis is independently controlled
- Control-X: Programmable CNC controlled automated scanning with automatic image processing and archiving capabilities

CABINET
- External Dimensions: 73” Wide, 38” Deep, 71” Tall (185cm Wide, 96cm Deep, 180cm Tall)
- Transportable through standard 36” (92cm) wide doors (removable light curtains)
- Cabinet Features: Cable access port with cover, interior lighting, powered sliding access door(s), leaded glass viewing window, safety light curtains
- Steel/lead/steel construction
- Meets or exceeds 21 CFR 1020.40 and EN 61010-2-091 2012
- Touch screen operation
- Vibration isolation system
- System includes one ergonomic desk and chair
The **X50** is one of NSI’s most popular models for electronics, aerospace components and medical devices. It offers an excellent balance of power and space sensitivity. The system can handle products up to 12” (30cm) in size while seated nicely in your failure analysis lab or busy production line.

**SYSTEM CAPABILITIES**
- X-ray Energies from 10kV-240kV
- Geometric Magnification: Up to 4000x
- Overall Maximum System Resolution: better than 1μm
- Meets ASTM E2597 Standard
- 8” (20cm) diameter x 12” (30cm) tall nominal part envelope

**X-RAY SOURCE**
- Voltage Range: 10kV-240kV
- Minimum Focal Spot Size: <1μm
- X-ray Tube Types: Nano-focus, Micro-focus, Mini-focus, Open or Sealed, Transmission or Directional or Dual Head

**X-RAY DETECTOR**
- Digital X-ray Detector Types: Flat Panel (DDA), Linear Diode Array (LDA), Image Intensifier
- Grade Options: Standard or CT Premium, 14bit or 16bit
- Detector Size: Up to 16” x 16” (40cm x 40cm)

**MANIPULATOR**
- Maximum Sample Weight: 25lbs (11kg)
- Scan Travel (customization available): Vertical = 12” (30cm), Horizontal = 12” (30cm), Z axis (source to detector) = 53” (134cm), Tilt = +20°/-10°, Rotation = 360° continuous (*Exact measurements vary depending on tube, detector and optional configurations*)
- Part Manipulation Control:
  - All drives variable speed joystick controlled
  - Each axis is independently controlled
- Control-X: Programmable CNC controlled automated scanning with automatic image processing and archiving capabilities

**CT SOFTWARE**
- Comprehensive acquisition, processing and archival program with user-friendly interface
- High performance image processing and measurement functions
- Non-proprietary multiple image format output/input. DICONDE compliant
- Automated program functions for fast analysis
- Multiple window interface for display of raw image, processed image, density data, etc.
- Computed Tomography acquisition module
- Optional 3D Computed Tomography calibration, reconstruction and visualization
- Optional 4D Computed Tomography
- Available with vortexX

**CABINET**
- External Dimensions: 87” Wide, 52” Deep, 79” Tall (221cm Wide, 132cm Deep, 201cm Tall)
- Cabinet Features: Cable access port with cover, interior lighting, powered sliding access door(s), leaded glass viewing window, safety light curtains
- Steel/lead/steel construction
- Meets or exceeds 21 CFR 1020.40 and EN 61010-2-091 2012
- Touch screen operation
- System includes one ergonomic desk and chairs
The X5000 is the most versatile system offered by North Star Imaging. The system boasts a large scanning envelop and excellent ergonomics for loading sizable objects while still maintaining the sensitivity to inspect even the smallest of items.

**SYSTEM CAPABILITIES**
- X-ray Energies from 10kV-450kV
- Geometric Magnification: Greater than 2000x
- Overall Maximum System Resolution: better than 500nm
- Meets ASTM E2597 Standard
- 32” (81cm) diameter x 48” (121cm) tall nominal part envelope

**X-RAY SOURCE**
- Voltage Range: 10kV-450kV
- Minimum Focal Spot Size: < 500nm
- X-ray Tube Types: Nano-focus, Micro-focus, Mini-focus, Open or Sealed, Transmission or Directional or Dual Head
- Optional Dual Tube configuration

**X-RAY DETECTOR**
- Digital X-ray Detector Types: Flat Panel (DDA), Linear Diode Array (LDA), Image Intensifier
- Grade Options: Standard or CT Premium, 14bit or 16bit
- Detector Size: Up to 16” x 16” (40cm x 40cm)

**MANIPULATOR**
- Maximum Sample Weight: 250lbs (113kg) (400lbs (181kg) optional)
- Scan Travel (customization available): Vertical = 48” (121cm), Horizontal = 33” (83cm), Z axis (source to detector) = 48” (121cm), Tilt = +20°/-15°, Rotation (optional +/-30°) = 360° continuous
- Motorized detector travel for variable focal distance adjustment
- Part Manipulation Control:
  - All drives variable speed joystick controlled
  - Each axis is independently controlled
  - NSI CNC motion control software for automated scanning with automatic image processing and archiving capabilities
  - Option: Rotational stage indexes outside of the cabinet for ergonomic part loading/unloading

**CABINET**
- External Dimensions:
  - 240kV model: 107” Wide x 80” Deep x 92” Tall (271cm Wide, 203cm Deep, 233cm Tall)
  - 450kV model: 126” Wide x 91” Deep x 102” Tall (320cm Wide, 231cm Deep, 259cm Tall)
- Cabinet Features: Cable access port with cover, interior lighting, powered sliding access door(s), leaded glass viewing window (240kV model only), internal camera monitoring system, safety light curtains
- Steel/lead/steel construction
- Meets or exceeds 21 CFR 1020.40 and EN 61010-2-091 2012
- Touch screen operation
- Includes one ergonomic desk and chair
The X6000 is specifically designed for castings and other large and heavy products. The system features a programmable C-arm manipulator for automated and repeatable inspection sequences. The massive access door and external indexing rotational stage make loading quick and easy.

**SYSTEM CAPABILITIES**
- X-ray Energies from 10kV-225kV
- Shielded to 160kV or 225kV
- Geometric Magnification: Greater than 2000x
- Capable of scanning large components
- 48” (121 cm) diameter x 60” (152 cm) all nominal part envelope

**CT SOFTWARE**
- Comprehensive acquisition, processing and archival program with user-friendly interface
- High performance image processing and measurement functions
- Non-proprietary multiple image format output/input. DICONDE compliant
- Automated program functions for fast analysis
- Multiple window interfaces for display of raw image, processed image, density data, etc.
- Optional 2D, 3D & 4D Computed Tomography acquisition module

**X-RAY SOURCE**
- Voltage Range: 10kV-225kV
- X-ray Tube Types: Transmission or Directional Micro-focus, Mini-focus

**X-RAY DETECTOR**
- Digital X-ray Detector Types: Flat Panel (DDA)
- Flat Panel Detector Size: Up to 16” x 16” (40cm x 40cm)

**MANIPULATOR**
- Maximum Sample Weight: 400lbs (181kg)
- Scan Travel: Vertical (Y-axis) = 70” (177 cm), Horizontal (X-axis) = 48” (121 cm), Lateral (Z-axis) = 48” (121 cm), Source to Detector = Max 48” (121 cm), C-arm Rotation = +/-120°, Stage Rotation = 360° continuous (*Exact measurements vary depending on tube, detector and optional configurations)
- Motorized detector travel for variable focal distance adjustment
- Part Manipulation Control:
  » All drives variable speed joystick controlled
  » Each axis is independently controlled
- Rotational stage indexes outside of the cabinet for easy part loading/unloading
- Options:
  » Optional Microfocus Rod Anode or Center Tube Design
  » Lateral detector motion
  » Additional X-axis for long component scanning

**CABINET**
- External Dimensions: 139” Wide x 120” Deep x 132” Tall (353cm Wide, 304cm Deep, 335cm Tall) (varies depending on shielding)
- Cabinet Features: Cable access ports with cover, interior lighting, 52” x 90” (132cm x 228cm) powered bi-parting sliding access door, two 15” x 24” (38cm x 60cm) leaded glass viewing windows, internal camera monitoring system, safety light curtains
- Steel/lead/steel construction
- Meets or exceeds 21 CFR 1020.40 and EN 61010-2-091 2012
- Touch screen operation
- Includes one ergonomic desk and chair
The X7000 is North Star Imaging’s largest standard system. The optional independent horizontal (x-axis) travel of the tube and detector allow for unparalleled inspection capabilities of an elongated object. The system is great for composites, castings, pipes, tubes, welds and similar parts.

SYSTEM CAPABILITIES
- X-ray Energies from 10kV-450kV
- Geometric Magnification: Greater than 2000x
- Capable of scanning large components
- 60” (152cm) diameter x 60” (152cm) tall nominal part envelope

CT SOFTWARE
- Comprehensive acquisition, processing and archival program with user-friendly interface
- High performance image processing and measurement functions
- Non-proprietary multiple image format output/input. DICONDE compliant
- Automated program functions for fast analysis
- Multiple window interface for display of raw image, processed image, density data, etc.
- Computed Tomography acquisition module
- Optional 3D & 4D Computed Tomography acquisition module
- Available with vorteX, subpiX and mosaiX

X-RAY SOURCE
- Voltage Range: 10kV-450kV
- X-ray Tube Types: Transmission or Directional Micro-focus, Mini-focus
- Optional dual tube configuration

X-RAY DETECTOR
- Digital X-ray Detector Types: Flat Panel (DDA), Linear Diode Array (LDA)
- Flat Panel Detector Size: Up to 16” x 16” (40cm x 40cm)
- LDA size up to 36” (91cm)
- Optional dual detector configuration

MANIPULATOR
- Maximum Sample Weight: 800lbs (362kg)
- Scan Travel: Vertical = 60” (152cm), Horizontal = 120” (305cm), Z axis (source to detector) = 80” (203cm), Tilt = +30°/-30°, Rotation = 360° continuous (*Exact measurements vary depending on tube, detector and optional configurations)
- Motorized detector travel for variable focal distance adjustment
- Rotational stage indexes outside of the cabinet for easy part loading/unloading
- Part Manipulation Control:
  » All drives variable speed joystick controlled
  » Each axis is independently controlled
- Options:
  » Control-X programmable CNC controlled automated scanning with automatic image processing and archiving capabilities
  » Lateral detector motion
  » Dual tubes and/or dual detectors
  » Additional X-axis for long component scanning

CABINET
- External Dimensions: 156” Wide x 156” Deep x 125” Tall (396cm Wide, 396cm Deep, 317cm Tall) (varies depending on shielding)
- Cabinet Features: Cable access ports with cover, interior lighting, powered bi-parting sliding access door (60” x 90” (172cm x 228cm) door opening), internal camera monitoring system, safety light curtains
- Steel/lead/steel construction
- Meets or exceeds 21 CFR 1020.40 and EN 61010-2-091 2012
- Touch screen operation
- Includes one ergonomic desk and chair
Upgrades

Film to Real Time Digital Radiography

Benefits
- Less consumables = Reduced Costs
- Real time evaluation capability = Increase Productivity
- Higher resolution results = Increased Inspection Capabilities/Quality Control

Typical package includes:
- New digital flat panel X-ray detector (*NSI will help you choose the best detector for your specific application)
- New software
- New real time workstation

Real Time Digital Radiography Performance Upgrade

Benefits
- Updated software = Increased Productivity and Higher Resolution Results
- Higher resolution results = Increased Inspection Capabilities/Quality Control

Typical package includes:
- New digital flat panel X-ray detector
- New X-ray tube (mini, micro, nano) (90kV to 450kV)
- New DR acquisition and processing software
2D Real Time Digital Radiography to 3D Computed Tomography Upgrade

Benefits
- Full 3D CT capabilities without the cost of a new CT system
- 3D Metrology and Reverse Engineering capabilities
- Complete 3D inspection = Increased Inspection Quality

Typical package includes:
- efX-CT software – includes calibration, reconstruction and 3D visualization
- CT workstation with GPU reconstruction capabilities
- CT acquisition software
- High precision rotational stage
- New X-ray tube and/or X-ray detector optional

3D Computed Tomography Performance Upgrade

Benefits
- Increased reconstruction speed (up to 50x faster) = Increased Productivity
- Extremely easy to use CT software = Increased Productivity
- Higher resolution results with less noise = Increased Inspection Capabilities/Quality Control

Typical package includes:
- efX-CT Software - includes calibration, reconstruction and 3D visualization
- CT workstation with GPU reconstruction capabilities
- Advanced 3D Analysis Capabilities - Geomagic/VGStudio MAX/Avizo...
- New X-ray tube and/or X-ray detector optional
Software

is a new generation DR software developed entirely by North Star Imaging. Exclusively featuring:

- High performance image processing and measurement functions using GPU
- Automatic creation of customizable Technique sheet for operator records
- Easy CT acquisitions: continuous or step, Fan Beam, Cone Beam, vorteX
- Enhanced detector capabilities: larger size (mosaiX) or improved resolution (subpiX)
- Seamless integration with efX-CT software
- DICONDE compliant
- Motion programming and Automated barcode triggered program execution

efX-DR IMAGE PROCESSING SOFTWARE
- Windows 7 Based (XP supported)
- Non-proprietary image storage format (TIFF)
- High performance image processing and measurement functions using GPU
- Live Averaging
- Live Histogram with multiple color tables
- Live line Profile
- Live Rotation between portrait and landscape modes
- Live Measurements
- Live image offset and multiple gain calibration, defective pixel correction
- Live signal to noise and live contrast to noise measurement
- Filters to improve image quality
- Automatic creation of customizable Technique sheet for operator records
- Capture video into AVi files
- Supports digital flat panel detectors, LDA’s and digital/analog cameras at 8, 10, 12 and 16 bits
- Supports X-ray sources
- Read and store images in TIFF 32 bit / 16 bit / 8bit, BMP, JPEG, DICONDE
- Seamless integration with efX-CT software
- Optional CNC motion control and teach-based programming
- Support for production mode with barcoded input and automated system operation

efX-DR ACQUISITION WORKSTATION:
- Windows®7 x64 Based (XP supported)
- Quad Core Xeon Processor
- 8 GB RAM
- 1 TB SATA High Speed Hard Drive
- DVD+/-RW Drive
- 10/100/1000 network interface card
- 30” high resolution flat panel monitor

OPTIONAL DETECTOR QUALIFICATION MODULE:
- Designed to meet ASTM 2597, 2737 and BSS 7044 Rev B. specifications
- Simplifies reporting process to meet above guidelines
- Simple SRb calculation
is the Easiest, Fastest and Most Complete Industrial CT Software on the Market. Exclusively featuring:

• GPU accelerated CT reconstruction module
• Automatic Parallelization for systems with multiple CPU’s and GPU’s
• 5-step guided wizard for easy CT reconstruction
• Intuitive interface and OpenGL based 3D volume rendering
• Unique geometry and dimensional calibration, exceeds system/mechanical precision
• Non-proprietary data formats, handles broad range of input formats

efX-CT PACKAGE INCLUDES:
• Full software license
• High-end, multi-processor CT reconstruction and 3D visualization workstation
• Complete user guide, documentation and calibration tools

efX-CT SOFTWARE INCLUDES:
• User friendly volume viewer
• 2D Viewer: efX-view for X-ray images and CT slices
• CT slices stack import
• Compatible 2D formats include BMP, TIFF, DICOM, DICONDE and most standard formats
• Automated focal spot drift compensation
• Volume format conversion capabilities
• Advanced CT mode for full access to all CT reconstruction parameters

• Filters on projections for noise and artefact correction
• Unique ultra-fast 3D preview of CT reconstructions
• Region of Interest CT reconstruction
• Job list – process all CT reconstructions in a queue
• Interactive density segmentation
• Real time multi-slicing (up to six planes) with measurements
• Volume resizing, cropping and reorienting
• Imperial and Metric measurement systems
• Beam hardening correction
• Surface extraction with export to STL, OBJ, DXF, WRL, PLY, etc.
• No limitation in reconstruction size and resolution
• Easy screen capture, video recording and exporting of x/y/z slices
• Production mode with automated reconstruction

efX-CT IS WINDOWS 8.1 BASED (7 AND XP SUPPORTED)

CT RECONSTRUCTION ALGORITHMS AVAILABLE IN efX-CT:
• Cone-Beam (FDK) conventional and vortex
• Fan-Beam

OPTIONS INCLUDE:
• GPU acceleration package with NVIDIA supercomputer hardware
• High capacity high speed storage with hardware RAID support
• Geomagic, VGStudioMAX and/or Avizo software packages for more advanced CT processing
**Software Innovations**

**mosaiX** utilizes a redesigned manipulator and a proprietary algorithm to stitch multiple images forming one seamless image with a much larger field of view. With **mosaiX** the effective imaging field of view is no longer limited by the detector panel size, and can now be expanded as large as the cabinet will accommodate.

**subpiX** uses a redesigned motion system and a proprietary algorithm to generate images with improved resolution that is typically double of what the detector alone is capable of achieving.

**vorteX** is a computed tomography technique that allows you to scan elongated objects that cannot fit into a single exposure, thus enabling higher magnification and increased resolution. The other major benefit of **vorteX** is the elimination of cone beam artefacts, which are usually seen at the top and bottom of conventional CT scans that use short focal distances or wide cone angles.
High Performance CT Workstation

The NSI 4G Ultimate CT reconstruction workstation is the most powerful workstation to date. It features four NVIDIA Quadro K6000 GPUs running in parallel and 256GB of RAM. This doubles GPU RAM and quadruples the System RAM from the previous generation 4G eXtreme. CT reconstruction times are 5x to 50x faster than any other CT workstation available today.

4D X-ray Computed Tomography allows users to reconstruct a complete 3D CT model that includes time and motion, creating a truly dynamic volumetric dataset. Because this is an X-ray Computed Tomography process, both the internal and external structures of an object are obtained. This new and exciting technology makes it possible to study form, structure and now – function.
North Star Imaging’s Inspection Services Group provides real-time X-ray inspection and CT scanning services to virtually anyone needing to verify the integrity of internal components. The “inside view” that our team produces is unparalleled in the industry and is the foundation for all of the services that we provide. When you need high accuracy examination of internal components or wish to inspect the dimensions of any assembly, call on NSI’s Inspection Services Group. No other company offers a broader range of services or the depth of nondestructive testing expertise.
Applications Include:

- Failure Analysis
- Research and Development (R&D)
- Product Quality Compliance/Screening
- Internal and External Measurements
- Reverse Engineering
- Density Analysis
- Product Contamination
- 3D Metrology
- Museum Artifact Digitization
- Weld Quality Analysis
- Assembly Verification
1. Let’s talk
Talk with our experienced team to help develop a plan of action.

What’s happening inside my sample?

2. Send us the sample
Whether it’s 1 or 1000; small or extra-large - we can handle it.
1. Let’s talk
Talk with our experienced team to help develop a plan of action.

2. Send us the sample
Whether it’s 1 or 1000; small or extra-large - we can handle it.

3. We scan it
We have the Largest Lab in North America and facilities throughout the world - We’ll get it done!

4. Deliver the data
Visit our facility, join us for a web meeting or request a USB drive.

Inspection Services Group

X-ray Inspections Service

Plastics
Circuit Boards
Assemblies
Rubber
Power Equipment

5000 225kV & 450kV

Inspection Services Group

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Inspection Services Group

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25
Our goal is to help you avoid interruptions by keeping your system state-of-the-art and running smoothly.

Unlimited phone and remote access support

List of recommendations generated upon evaluation of system

Discounts on service labor and parts.

All service is performed by factory trained and authorized system specialist.
Thorough 12 Point Inspection..

1. Clean and adjust X-ray Tubes, replace o-rings and adjust Controllers to manufacturers specs
2. Clean, inspect, set, compression and reapply dielectric grease
3. Vacuum system check and change oil if applicable
4. Clean cooler and test safety switches
5. Clean and verify adjustments on the HT generators to preserve tube filament life
6. Clean, inspect and lubricate manipulator
7. Test and Adjust shutter
8. Test and adjust Safety Interlocks and Safety Lamps
9. Test power and supplies and adjust to factory specifications
10. Inspect for proper cable drape
11. Install software updates
12. Perform a Radiation Safety Survey with documentation

We offer replacement X-ray tubes, detectors and additional components
What can NSI do for you?

<table>
<thead>
<tr>
<th>Corporate Office:</th>
<th>North Star Imaging Europe</th>
<th>North Star Imaging Worldwide</th>
</tr>
</thead>
<tbody>
<tr>
<td>North Star Imaging, Inc.</td>
<td>Les Fregates Paris Nord 2 13 rue de la Perdrix BP66151 Tremblay en France 95978 Roissy Charles de Gaulle Cedex France</td>
<td>NSI has representative professionals located throughout Europe, Asia and other countries throughout the world. Contact us for details.</td>
</tr>
<tr>
<td>19875 S. Diamond Lake Road Rogers, Minnesota 55374 USA</td>
<td>Phone: (763) 463-5650 Toll Free: 1-800-635-8392 Fax: (763) 463-5651</td>
<td>4nsi.com</td>
</tr>
</tbody>
</table>

ISO 9001:2008

NSI Quality Policy:
The people of ITW North Star Imaging are committed to understanding and achieving our customer's expectations and providing world class imaging products and services driven by a culture of continual improvement.